



# 3204 ATN9 Double row angular contact ball bearing

## Double row angular contact ball bearing

Double row angular contact ball bearings correspond, in their design and operation, to a pair of single row angular contact ball bearings in a back-to-back arrangement, while requiring less axial space. They can operate at high speeds and are more suitable than deep groove ball bearings for supporting large axial forces in both directions.

- High-speed capability
- Accommodate relatively high radial loads, high axial loads in both directions and tilting moments
- Suitable where a stiff bearing arrangement is required
- Require less axial space than equivalent pair of single row angular contact ball bearings

## Overview

### Dimensions

|                  |         |
|------------------|---------|
| Bore diameter    | 20 mm   |
| Outside diameter | 47 mm   |
| Width            | 20.6 mm |
| Contact angle    | 30 °    |

## Performance

|                           |              |
|---------------------------|--------------|
| Basic dynamic load rating | 20.4 kN      |
| Basic static load rating  | 12.9 kN      |
| Reference speed           | 16 000 r/min |
| Limiting speed            | 14 000 r/min |
| SKF performance class     | SKF Explorer |

## Properties

|   |                                    |
|---|------------------------------------|
| Contact type                                      | Normal contact (two-point contact) |
| Number of rows                                    | 2                                  |
| Locating feature, bearing outer ring              | None                               |
| Ring type   | One-piece inner and outer rings    |
| Cage  | Non-metallic                       |
| Arrangement of contact angle (double-row bearing) | Back-to-back (O)                   |
| Matched arrangement                               | No                                 |
| Universal   | No                                 |

matching bearing

|                          |               |
|--------------------------|---------------|
| Axial internal clearance | CN            |
| Material, bearing        | Bearing steel |
| Coating                  | Without       |
| Sealing                  | Without       |
| Lubricant                | None          |
| Relubrication feature    | Without       |

# Technical Specification

SKF performance class

SKF Explorer

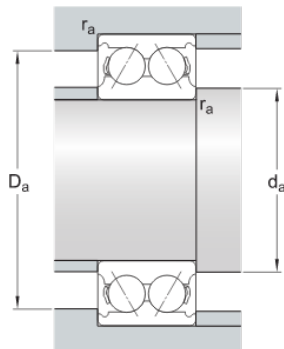


## Dimensions

|           |                   |                                     |
|-----------|-------------------|-------------------------------------|
| d         | 20 mm             | Bore diameter                       |
| D         | 47 mm             | Outside diameter                    |
| B         | 20.6 mm           | Width                               |
| $d_2$     | $\approx 27.7$ mm | Recess diameter inner ring shoulder |
| $D_2$     | $\approx 40.9$ mm | Recess diameter outer ring shoulder |
| $r_{1,2}$ | min. 1 mm         | Chamfer dimension inner ring        |
| a         | 28 mm             | Distance pressure point(s)          |

## Abutment dimensions

|       |              |                           |
|-------|--------------|---------------------------|
| $d_a$ | min. 25.6 mm | Abutment diameter shaft   |
| $D_a$ | max. 41.4 mm | Abutment diameter housing |
| $r_a$ | max. 1 mm    | Fillet radius             |



## Calculation data

|                           |       |              |
|---------------------------|-------|--------------|
| Basic dynamic load rating | C     | 20.4 kN      |
| Basic static load rating  | $C_0$ | 12.9 kN      |
| Fatigue load limit        | $P_u$ | 0.55 kN      |
| Reference speed           |       | 16 000 r/min |

|                    |       |              |
|--------------------|-------|--------------|
| Limiting speed     |       | 14 000 r/min |
| Calculation factor | $k_r$ | 0.06         |
| Limiting value     | $e$   | 0.8          |
| Calculation factor | $X$   | 0.63         |
| Calculation factor | $Y_0$ | 0.66         |
| Calculation factor | $Y_1$ | 0.78         |
| Calculation factor | $Y_2$ | 1.24         |

## Mass

|              |         |
|--------------|---------|
| Mass bearing | 0.16 kg |
|--------------|---------|

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