



ITEM NO.	PART NO.	DESCRIPTION	QTY
1	SC18X-01	Die Holder	1
2	SC18X-02	Low Die Holder	1
3	X	Spring	2
4	SC18X-04	Die Holder	1
5	SC18X-05	Cylinder head	1
6	SC18X-06	Pin	2
7	X	Snap Ring	4
8	CT20-44	Release Spring	1
9	X	Screw	1
10	SC18X-10	Ram	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
11	X	Back Up Ring	1
12	X	Ring	1
13	SC18X-13	Pump Body	1
14	CT20-12	Adjusting Screw	1
15	X	Spring	1
16	X	Steel Ball	3
17	CT20-09	Piston	1
18	X	O-Ring	1
19	CT20-13	Release Valve Stem	1
20	SC18X-20	Release Knob	1
21	X	Spring	1
22	X	Pin	1
23	X	Snap Ring	2
24	X	Spring	1
25	X	O-Ring	1
26	X	Back Up Ring	1
27	CT20-11	Screw	1
28	X	Snap Ring	4
29	CT20-23	Pin	2
30	CT20-20	Movable Handle	1
31	CT20-21	Rubber Grip	1
32	X	Valve Washer	1
33	SC18X-33	Safety Valve	1
34	X	Screw	1
37	X	Spring	1
38	X	Spring	1
39	X	Washer	1
40	CT20-10	Valve	1
41	X	Filter Net	1
42	X	Snap Ring	1
43	X	O-Ring	1
44	CT20-17	Oil Reservoir	1
45	CT20-18	Reservoir Plug	1
46	X	O-Ring	1
47	CT20-27	Handle	1
48	CT20-19	Fixed Handle	1
49	CT20-22	Rubber Grip	1
50	SC18X-50	Die (6 Pairs)	1
51	X	Steel ball Base	1
52	X	O-Ring	2
53	X	Back Up Ring	1
54	X	Steel ball	2
55	X	Spring	2
56	X	Screw	2
57	X	Cap	1
58	X	Screw	4

DIE TABLE	
SIZE RANGE (MM)	PART NO.
10-16	SC18X-1016
25-35	SC18X-2535
50-70	SC18X-5070
95-120	SC18X-95120
150	SC18X-150
185	SC18X-185

NOTE: FOR TOOLS PRIOR TO SERIAL NO. DL5679, ITEM 1 & 2 MUST BE CHANGED TOGETHER.

NOTE: ITEMS MARKED "X" SUPPLIED IN KIT SC18XTP1-K ONLY

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS